SAFETY DATA SHEET



1. Identification

Product identifier Citric Acid Anhydrous

Other means of identification

CAS number 77-92-9/5949-29-1

Recommended use Food additive Industrial.

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Company name Reprocessing Products Corporation (RPC) (Repackager)

Address Minneapolis, MN 55369

Telephone 1-520-888-5551 **E-mail** Not available.

Emergency phone number 1-800-424-9300

2. Hazard(s) identification

Physical hazards Not classified.

Health hazards Serious eye damage/eye irritation Category 2A

OSHA defined hazards Combustible dust

Label elements



Signal word Warning

Hazard statement May form combustible dust concentrations in air. Causes serious eye irritation.

Precautionary statement

Prevention Prevent dust accumulation to minimize explosion hazard. Keep away from heat/sparks/open

flames/hot surfaces. - No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Wear protective gloves/eye protection/face protection. Wash thoroughly

after handling. Observe good industrial hygiene practices.

Response If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and

easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash before reuse. In case of fire: Use appropriate media to

extinguish.

Storage Store away from incompatible materials.

None known.

Disposal Dispose of waste and residues in accordance with local authority requirements.

Hazard(s) not otherwise

classified (HNOC)

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Supplemental information None.

3. Composition/information on ingredients

Substances

Chemical name	Common name and synonyms	CAS number	%
Citric acid		77-92-9/5949-29-1	100

Composition commentsAll concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

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4. First-aid measures

Inhalation Move to fresh air. Oxygen or artificial respiration if needed. Call a physician if symptoms develop or

persist.

Skin contact

Wash off with soap and water. Get medical attention if irritation develops and persists.

Eve contact

Do not rub eyes. Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation

develops and persists. If eye irritation persists: Get medical advice/attention.

Ingestion

Rinse mouth. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed

Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation. Dusts may irritate the respiratory tract, skin and eyes.

Indication of immediate medical attention and special treatment peeded

Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.

treatment needed
General information

Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media

Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2). Apply extinguishing media carefully to avoid creating airborne dust. Avoid high pressure media which could cause the formation of a potentially explosible dust-air mixture.

Unsuitable extinguishing media

Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical

Explosion hazard: Avoid generating dust; fine dust dispersed in air in sufficient concentrations and in the presence of an ignition source is a potential dust explosion hazard. During fire, gases hazardous to health may be formed. Combustion products may include: carbon oxides. During fire, gases hazardous to health may be formed such as: Carbon oxides.

Special protective equipment and precautions for firefighters

Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions

In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.

Specific methods

Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards

May form combustible dust concentrations in air.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Use only non-sparking tools. Dust deposits should not be allowed to accumulate on surfaces, as these may form an explosive mixture if they are released into the atmosphere in sufficient concentration. Wear appropriate protective equipment and clothing during clean-up. Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Take precautionary measures against static discharge. Use only non-sparking tools. Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed air). Collect dust using a vacuum cleaner equipped with HEPA filter. This product is miscible in water. Prevent entry into waterways, sewer, basements or confined areas. Stop the flow of material, if this is without risk.

Large Spills: Wet down with water and dike for later disposal. If sweeping of a contaminated area is necessary use a dust suppressant agent which does not react with the product. Minimize dust generation and accumulation. Absorb in vermiculite, dry sand or earth and place into containers. Shovel the material into waste container. Following product recovery, flush area with water.

Small Spills: Sweep up or vacuum up spillage and collect in suitable container for disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. **Environmental precautions**Avoid discharge into drains, water courses or onto the ground.

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7. Handling and storage

Precautions for safe handling

Minimize dust generation and accumulation. Avoid significant deposits of material, especially on horizontal surfaces, which may become airborne and form combustible dust clouds and may contribute to secondary explosions. Routine housekeeping should be instituted to ensure that dusts do not accumulate on surfaces. Dry powders can build static electricity charges when subjected to the friction of transfer and mixing operations. Provide adequate precautions, such as electrical grounding and bonding, or inert atmospheres. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Explosion-proof general and local exhaust ventilation. In case of insufficient ventilation, wear suitable respiratory equipment. Avoid breathing dust. Avoid contact with skin and eyes. Avoid prolonged exposure. Wash thoroughly after handling. Wear appropriate personal protective equipment. Handle and open container with care. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Keep containers tightly closed in a dry, cool and well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS). Keep away from heat, sparks and open flame.

8. Exposure controls/personal protection

Occupational exposure limits

No exposure limits noted for ingredient(s).

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Explosion-proof general and local exhaust ventilation. Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station. Ventilation should be sufficient to effectively remove and prevent buildup of any dusts or fumes that may be generated during handling or thermal processing. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Skin protection

Hand protection Wear appropriate chemical resistant gloves. Nitrile, butyl rubber or neoprene gloves are

recommended. Suitable gloves can be recommended by the glove supplier.

Skin protection

Other Wear suitable protective clothing.

Respiratory protection If engineering controls do not maintain airborne concentrations below recommended exposure

limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn. Use a NIOSH/MSHA approved respirator

if there is a risk of exposure to dust/fume at levels exceeding the exposure limits.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

When using, do not eat, drink or smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Physical stateSolid.FormGranules.ColorWhite.orNot available.

Odor Not available.
Odor threshold Not available.

pH 2.2

Melting point/freezing point 307.4 °F (153 °C) Initial boiling point and boiling Not available.

range

Flash point Not available.

Evaporation rate Not available.

Flammability (solid, gas) Combustible dust.

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Upper/lower flammability or explosive limits

Flammability limit - lower

(%)

Not available.

Flammability limit - upper

(%)

Not available.

Explosive limit - lower (%) Not available.

Explosive limit - upper (%)Not available.Vapor pressureNot available.Vapor densityNot available.Relative densityNot available.

Solubility(ies)

Solubility (water) Soluble

Partition coefficient (n-octanol/water)

Not available.

Auto-ignition temperature 1851.8 °F (1011 °C)

Decomposition temperature Not available. **Viscosity** Not available.

Other information

Explosive properties Not explosive.

Molecular formula C6-H8-O7

Molecular weight 192.12 g/mol

Oxidizing properties Not oxidizing.

10. Stability and reactivity

ReactivityThe product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous

reactions

No dangerous reaction known under conditions of normal use.

Conditions to avoid Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Contact with

incompatible materials. Minimize dust generation and accumulation. Avoid dispersal of dust in the

air (i.e., clearing dust surfaces with compressed air).

Incompatible materials Strong oxidizing agents.

Hazardous decomposition

products

No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation Dust may irritate respiratory system. Inhalation of dusts may cause respiratory irritation.

Skin contact Dust or powder may irritate the skin. Dust may irritate skin.

Eye contact Causes serious eye irritation. Dust in the eyes will cause irritation.

Ingestion May cause discomfort if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics

Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation. Dusts may irritate the respiratory tract, skin and eyes.

Information on toxicological effects

Acute toxicity Not expected to be acutely toxic.

Skin corrosion/irritation Dust may irritate skin.

Serious eye damage/eye

irritation

Causes serious eye irritation.

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicity

No data available to indicate product or any components present at greater than 0.1% are

mutagenic or genotoxic.

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Carcinogenicity Not classifiable as to carcinogenicity to humans.

IARC Monographs. Overall Evaluation of Carcinogenicity

Not listed

NTP Report on Carcinogens

Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not regulated.

Reproductive toxicityThis product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity -

single exposure

Not classified.

Specific target organ toxicity -

repeated exposure

Not classified.

Aspiration hazard

Not an aspiration hazard.

Further information Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the

possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability No data is available on the degradability of this substance.

Bioaccumulative potential No data available.

Mobility in soilThe product is soluble in water. Expected to be slightly to moderately mobile in soil.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation

potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructionsCollect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of

contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste

disposal company.

Waste from residues / unused

products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see:

Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is

emptied. Empty containers should be taken to an approved waste handling site for recycling or

disposal.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Not applicable.

Annex II of MARPOL 73/78 and

the IBC Code

15. Regulatory information

US federal regulationsThis product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication

Standard, 29 CFR 1910.1200.

All components are on the U.S. EPA TSCA Inventory List.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

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OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous Yes

chemical

Classified hazard Combustible dust

categories Serious eye damage or eye irritation

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act

Contains component(s) regulated under the Safe Drinking Water Act.

(SDWA)

Food and Drug

Administration (FDA)

Total food additive
Direct food additive
GRAS food additive

US state regulations

US. Massachusetts RTK - Substance List

Not regulated.

US. New Jersey Worker and Community Right-to-Know Act

Not listed

US. Pennsylvania Worker and Community Right-to-Know Law

Not listed.

US. Rhode Island RTK

Not regulated.

California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 2016 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins. For more information go to www.P65Warnings.ca.gov.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

^{*}A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).

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A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 19-June-2014

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Version # 06

Further information Refer to NFPA 654, Standard for the Prevention of Fire and Dust Explosions from the

Manufacturing, Processing, and Handling of Combustible Particulate Solids, for safe handling.

Health: 2 **HMIS®** ratings

Flammability: 2

Physical hazard: 0

NFPA ratings





TWA: Time Weighted Average Value. List of abbreviations

PBT: Persistent, bioaccumulative, toxic.

References ESIS (European chemical Substances Information System)

ECHA registered substances database

CLP - Regulation on Classification, Labelling and Packaging of Substances and Mixtures

Disclaimer

RPC cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in

the sheet was written based on the best knowledge and experience currently available.

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